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# **Matthews MPERIA Command Protocol Manual**

***for MPERIA 11.2.x***

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## 1 Overview

The MPERIA platform is designed from the ground-up to be an automation controller for marking/coding, packaging and warehouse/distribution control systems. Real-time inkjet and laser printing, and labeling all require data input from a host. Most marking and printing technologies have specific formats that need to be sent by a host.

MPERIA supports three different protocols that can be used by remote systems. Each protocol has its own strengths and weaknesses, which makes it important to pick the right protocol to use.

<b>Line Action Protocol</b>	<p><b>Advantages:</b></p> <ul style="list-style-type: none"> <li>• Simple line based protocol. Just send the line of text.</li> <li>• The GUI is used to configure what the received line is used for, e.g. selecting a message or setting a variable.</li> </ul> <p><b>Disadvantages:</b></p> <ul style="list-style-type: none"> <li>• Can only do one thing per port, e.g. select a message, but a single port cannot set a variable and a counter.</li> <li>• Can only do simple things. No support for triggering, performing maintenance, reading status, etc.</li> </ul>
<b>XML Protocol</b>	<p><b>Advantages:</b></p> <ul style="list-style-type: none"> <li>• Based on the XML standard, which means that most high level systems have tools to generate and parse XML.</li> <li>• Supports advanced functions such as creating messages.</li> </ul> <p><b>Disadvantages:</b></p> <ul style="list-style-type: none"> <li>• Requires XML support.</li> <li>• Cannot be used on serial ports.</li> </ul>
<b>Command Protocol</b>	<p><b>Advantages:</b></p> <ul style="list-style-type: none"> <li>• Easy to use.</li> <li>• Extremely easy to parse. Responses are single bytes.</li> <li>• Low overhead.</li> </ul> <p><b>Disadvantages:</b></p> <ul style="list-style-type: none"> <li>• While more powerful than the Line Action Protocol, it cannot for example create messages.</li> </ul>

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## 2 Protocol

### 2.1 Availability

The Command Protocol is always available on TCP/IP ports 10005 and 10006. The difference between the two ports is that port 10006 does not send any responses back.

The Command Protocol can also be enabled for serial ports using the Protocol Configuration screen.

The Command Protocol was introduced in MPERIA 2.5.

### 2.2 Commands and responses

The Command Protocol is a command/response protocol. Commands are sent from the remote host to the Controller. Every command causes a response to be sent from the Controller back to the remote host.

All commands sent to the Controller has the following structure:

**<ESC>command<FS>arg0<FS>arg1<FS> ... <FS>argN<ETB>**

If a command does not have any arguments, the structure simply becomes

**<ESC>command<ETB>**

A command with a single argument becomes

**<ESC>command<FS>arg0<ETB>**

A command with two argument becomes

**<ESC>command<FS>arg0<FS>arg1<ETB>**

Every command sent to the Controller causes the Controller to send a single byte back to indicate whether the command was successfully executed or not. If the command was successful, an **<ACK>** is sent back, and if the command failed, a **<NAK>** is sent back.

Some commands also provide data after the **<ACK>**. Such data always end with a single **<ETB>** byte. If the data contains several values, they are separated by **<FS>** bytes.

The protocol uses UTF-8 to encode Unicode strings.

It is recommended to set the NoDelay property on the socket when using the Command Protocol over TCP/IP and not use the Nagle algorithm to reduce communication delay.

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## 2.3 Installation context

Several commands, e.g. STOP, START and SELMSG, operate on Installations. These commands do not take names of Installations as arguments. Instead, the INST command is used to specify which Installations later commands operate on. This has several advantages:

- Single Installation Controllers never need to execute an INST command.
- Multiple operations on a single Installation (or a set of Installations) do not need to repeat the Installation name for each command, which makes the communication more compact.

## 2.4 ASCII control characters

The Command Line Protocol uses the following ASCII control characters:

<b>ASCII</b>	<b>Hex</b>	<b>Dec</b>	<b>Description</b>
<ACK>	06	6	Acknowledge. Sent from the Controller to indicate the success of a command sent to the Controller.
<NAK>	15	21	Negative acknowledge. Sent from the Controller to indicate the failure of a command sent to the Controller.
<ETB>	17	23	End of Transmission Block. Used as the final character in all commands sent to the Controller, and as the end of data sent from the Controller as a response to a command.
<ESC>	1B	27	Escape. Used as the starting character in all commands sent to the Controller.
<FS>	1C	28	Unit Separator. Separates the command and arguments sent to the Controller, and multiple responses sent from the Controller as a response to a command.
<GS>	1D	29	Group Separator. Separates components of command arguments into groups.
<RS>	1E	30	Record separator used to separate groups into records.
<US>	1F	31	Unit separator used to separate records into units.

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## 3 Command overview

### 3.1 Installations

Commands to manage Installations:

<b>Command</b>	<b>Description</b>
OFFLINE	Set Installations in offline mode.
ONLINE	Set Installations in online mode.
STOP	Stop Installations.
START	Start Installations.
STATE	Get the state of a single Installation.
STATUS	Get the status of a Installations.
GOOD	Test if Installations are good, meaning that they do not require service and have no critical problems.
NONCRITICAL	Test if Installations are having any critical problems preventing them from printing.
SET_STATUS	Set or clear a custom status.

Commands to manage message selection:

<b>Command</b>	<b>Description</b>
SELMMSG	Select message.
SELDB	Select database row for printing.
SEL	Select message and database row for printing.
PEEKMSG	Get the name of the currently selected message.

Commands to manage printing:

<b>Command</b>	<b>Description</b>
TRIG	Trigger printing.
TRIG_ACTIVE	Get the current trigger status (active/inactive).
QUEUE	Fixate and queue the selected message.
QUEUE_RESET	Reset the print queue.
QUEUE_LEN	Get the print queue length.
MARKER_ENABLE	Enable marker
MARKER_DISABLE	Disable marker
MARKER_DIR	Set the marker print direction.
MARKER_MARGIN	Set the marker margin.

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<b>Command</b>	<b>Description</b>
SET_SPEED	Set the fixed speed.
PRINT_CNT	Get the print count for messages and Installations.
PRINT_CNT_RESET	Reset the print count for messages and Installations.
ENC_BLOCK	Blocks encoder.
ENC_RESET_REVERSE	Resets the encoder's backward state.

## 3.2 Messages

Commands used to manage messages:

<b>Command</b>	<b>Description</b>
MSG_DEL	Delete a message.
MSG_LIST	List all available messages.

## 3.3 Counters

Commands used to manage counters:

<b>Command</b>	<b>Description</b>
CNT_LIST	List all available counters.
CNT_GET	Get the current value of a counter.
CNT_SET	Set the current value of a counter.
CNT_RESET	Reset the current value of a counter to the start value.
CNT_DEL	Delete a counter.
CNT_GET_RC	Get the current repeat iteration of a counter.
CNT_SET_RC	Set the current repeat iteration of a counter.
CNT_GET_I	Get the increment of a counter, which is by how much it is incremented when it is incremented.
CNT_SET_I	Set the increment of a counter, which is by how much it is incremented when it is incremented.
CNT_GET_R	Get the repeat count of a counter, which is by how many times a counter value is used before it is incremented.
CNT_SET_R	Set the repeat count of a counter, which is by how many times a counter value is used before it is incremented.
CNT_UPDATE	Update the counter value

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## 3.4 Database tables

Commands used to manage database tables:

<b>Command</b>	<b>Description</b>
DB	Select the database table to operate on.
DB_ADD_TABLE	Create a new database table.
DB_DEL_TABLE	Delete a database table.

Commands used to manage the selected database table:

<b>Command</b>	<b>Description</b>
DB_INIT_TABLE	Initialize the database table.
DB_ADD_ROW	Add a row to the database table.
DB_DEL_ROW	Delete one or more rows from the database table.
DB_GET	Get values from a row in the database table.
DB_SET	Set values in a row in the database table.
DB_INC	Increment a value in a row in the database table.

## 3.5 Variables

Commands used to manage variables:

<b>Command</b>	<b>Description</b>
VAR_LIST	List all available variables.
VAR_GET	Get the value of a variable.
VAR_SET	Set the value of a variable.
VAR_SET2	Set the value of one or more variables.
VAR_DEL	Delete a variable.

## 3.6 L-series support

Commands specific to L-series print heads:

<b>Command</b>	<b>Description</b>
L_DECAP	Decap all L-series cartridges in the selected Installations.
L_DECAP_MARKER	Decap all L-series cartridges in the selected Marker.
L_DECAP_TABLE	Set the decap configuration table for a L-series ink.

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## 3.7 T-series support

Commands specific to T-series print heads:

<b>Command</b>	<b>Description</b>
T_CLEAN	Clean all T-series print heads in the selected Installations.
T_CLEAN_MARKER	Clean all T-series print heads in the selected Marker.

## 3.8 V-series support

Commands specific to T-series print heads:

<b>Command</b>	<b>Description</b>
V_FLUSH	Flush all V-series print heads in the selected Installations.
V_FLUSH_MARKER	Flush all V-series print heads in the selected Marker.
V_SET_CLEANER	Enable cleaner for all V-series print heads in the selected Installations.
V_SET_CLEANER_MARKER	Enable cleaner for all V-series print heads in the selected Marker.

## 3.9 I/O control

Command for controlling external I/Os:

<b>Command</b>	<b>Description</b>
INPUT_GET	Get input state.
OUTPUT_SET	Set output state.

## 3.10 Miscellaneous

Miscellaneous commands:

<b>Command</b>	<b>Description</b>
BACKUP	Create a backup on an attached USB memory stick.
CODEPAGE	Set Code page encoding.
LOG	Create a log entry in the MPERIA log.
PLUGIN_ACTION	Run a plugin function.
USR_LVL_GET	Get the current UI access level.
USR_LVL_SET	Limit user's access to the UI.
VERSION	Get the version of the MPERIA Controller.

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## 4 Command reference

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## 4.1 BACKUP

### Description:

Creates a backup on an attached USB memory stick. The backup will fail if a USB memory stick is not attached.

The backup procedure may take a very long time which requires a long timeout on the call.

### Command:

```
<ESC>BACKUP<FS>fileName<FS>includeDebugInfo<ETB>
```

<b>Field</b>	<b>Description</b>
<i>fileName</i>	Name of the backup file. The name will automatically be extended with “.lbb” by the system.
<i>includeDebugInfo</i>	Optional boolean value indication whether or not to include debug information in the backup. Default value is “false”.

### Successful response:

```
<ACK>
```

### Example:

Create a backup with the name “BackupFile.lbb” including debug information:

```
<ESC>BACKUP<FS>BackupFile<FS>true<ETB>
```

Example response:

```
<ACK>
```

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## 4.2 CODEPAGE

### Description:

Set code page encoding. Default value is UTF8.

### Command:

```
<ESC>CODEPAGE<FS>name<ETB>
```

Field	Description
<i>name</i>	Available code pages are latin1 and utf8.

### Successful response:

```
<ACK>
```

### Example:

Change code page to Latin1.

```
<ESC>CODEPAGE<FS>latin1<ETB>
```

Example response:

```
<ACK>
```

## 4.3 CNT\_DEL

### Description:

Delete a counter. Counters can only be deleted if they are not in use. Attempting to delete a counter that is in used causes a <NAK> to be returned.

### Command:

```
<ESC>CNT_DEL<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the counter.

### Successful response:

```
<ACK>
```

### Example:

To delete the counter MYCOUNTER, send:

```
<ESC>CNT_DEL<FS>MYCOUNTER<ETB>
```

Example response:

```
<ACK>
```

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## 4.4 CNT\_GET

### Description:

Get the current value of a counter.

If this command is used to set a non-global counter, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, the global value of the counter will be returned.
- If the *INST* command was executed with a list of Installations, only the local value of the first Installation will be returned.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>CNT_GET<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the counter.

### Successful response:

```
<ACK>value<ETB>
```

Field	Description
<i>value</i>	Value of the counter.

### Example:

To get the value of the counter MYCOUNTER, send:

```
<ESC>CNT_GET<FS>MYCOUNTER<ETB>
```

Example response:

```
<ACK>42<ETB>
```

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## 4.5 CNT\_GET\_I

### Description:

Get the increment of a counter, which is by how much it is incremented when it is incremented.

### Command:

```
<ESC>CNT_GET_I<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the counter.

### Successful response:

```
<ACK>value<ETB>
```

Field	Description
<i>value</i>	The counter's increment.

### Example:

To get the increment of the counter MYCOUNTER, send:

```
<ESC>CNT_GET_I<FS>MYCOUNTER<ETB>
```

Example response:

```
<ACK>1<ETB>
```

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## 4.6 CNT\_GET\_R

### Description:

Get the repeat count of a counter, which is by how many times a counter value is used before it is incremented.

### Command:

```
<ESC>CNT_GET_R<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the counter.

### Successful response:

```
<ACK>value<ETB>
```

Field	Description
<i>value</i>	The counter's repeat count.

### Example:

To get the repeat count of the counter MYCOUNTER, send:

```
<ESC>CNT_GET_R<FS>MYCOUNTER<ETB>
```

Example response:

```
<ACK>1<ETB>
```

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## 4.7 CNT\_GET\_RC

### Description:

Get the current repeat iteration of a counter. The returned value is zero based, so if the repeat is set to  $N$ , the repeat iteration counts from zero to  $N-1$ .

If this command is used to set a non-global counter, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, the global repeat iteration of the counter will be returned.
- If the *INST* command was executed with a list of Installations, only the local repeat iteration of the first Installation will be returned.

*Note: Use the command *INST* to select which installations to operate on.*

### Command:

```
<ESC>CNT_GET_RC<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the counter.

### Successful response:

```
<ACK>value<ETB>
```

Field	Description
<i>value</i>	The counter's repeat iteration.

### Example:

To get the current repeat iteration of the counter MYCOUNTER, send:

```
<ESC>CNT_GET_RC<FS>MYCOUNTER<ETB>
```

Example response:

```
<ACK>0<ETB>
```

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## 4.8 CNT\_LIST

**Description:**

List all available counters.

**Command:**

```
<ESC>CNT_LIST<ETB>
```

**Successful response:**

```
<ACK>name<FS>...<ETB>
```

**Example:**

To list all available counters:

```
<ESC>CNT_LIST<ETB>
```

Expected response:

```
<ACK>BATCH<FS>MYCOUNTER<FS>My Pretty Counter<ETB>
```

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## 4.9 CNT\_RESET

### Description:

Reset the current value of a counter to the start value.

If this command is used to set a non-global counter, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, all instances of the counter will be set to the start value.
- If the *INST* command was executed with a list of Installations, only the local values for the listed Installations will be set to the start value.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>CNT_SET<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the counter.

### Successful response:

<ACK>

### Example:

To reset the value of the counter MYCOUNTER, send:

```
<ESC>CNT_RESET<FS>MYCOUNTER<ETB>
```

Expected response:

<ACK>

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## 4.10 CNT\_SET

### Description:

Set the current value of a counter.

If this command is used to set a non-global counter, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, all instances of the counter will be set to the specified value.
- If the *INST* command was executed with a list of Installations, only the local values for the listed Installations will be set to the specified value.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>CNT_SET<FS>name<FS>value<ETB>
```

Field	Description
<i>name</i>	Name of the counter.
<i>value</i>	New value of the counter.

### Successful response:

<ACK>

### Example:

To set the value of the counter MYCOUNTER to 42, send:

```
<ESC>CNT_SET<FS>MYCOUNTER<FS>42<ETB>
```

Expected response:

<ACK>

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## 4.11 CNT\_SET\_I

**Description:**

Set the increment of a counter, which is by how much it is incremented when it is incremented.

**Command:**

```
<ESC>CNT_SET_I<FS>name<FS>value<ETB>
```

Field	Description
<i>name</i>	Name of the counter.
<i>value</i>	New increment of the counter.

**Successful response:**

```
<ACK>
```

**Example:**

To set the increment of the counter MYCOUNTER to 42, send:

```
<ESC>CNT_SET_I<FS>MYCOUNTER<FS>42<ETB>
```

Expected response:

```
<ACK>
```

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## 4.12 CNT\_SET\_R

### Description:

Set the repeat count of a counter, which is by how many times a counter value is used before it is incremented.

### Command:

```
<ESC>CNT_SET_R<FS>name<FS>value<ETB>
```

Field	Description
<i>name</i>	Name of the counter.
<i>value</i>	The counter's repeat count.

### Successful response:

```
<ACK>
```

### Example:

To set the repeat count of the counter MYCOUNTER to 10, send:

```
<ESC>CNT_SET_R<FS>MYCOUNTER<FS>10<ETB>
```

Expected response:

```
<ACK>
```

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## 4.13 CNT\_SET\_RC

### Description:

Set the current repeat iteration of a counter. The value is zero based, so if the repeat is set to  $N$ , the repeat iteration counts from zero to  $N-1$ .

If this command is used to set a non-global counter, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, the repeat iteration of all instances of the counter will be set to the specified value.
- If the *INST* command was executed with a list of Installations, only the repeat iteration for the listed Installations will be set to the specified value.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>CNT_SET_RC<FS>name<FS>value<ETB>
```

Field	Description
<i>name</i>	Name of the counter.
<i>value</i>	The counter's repeat iteration.

### Successful response:

```
<ACK>
```

### Example:

To set the current repeat iteration of the counter MYCOUNTER to 0, send:

```
<ESC>CNT_SET_RC<FS>MYCOUNTER<FS>0<ETB>
```

Expected response:

```
<ACK>
```

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## 4.14 CNT\_UPDATE

### Description:

Causes the counter to update to next value

If this command is used to set a non-global counter, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, the value of all instances of the counter will be updated.
- If the *INST* command was executed with a list of Installations, only the listed Installations will be updated to a new value.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>CNT_UPDATE<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the counter.

### Successful response:

```
<ACK>
```

### Example:

To make the counter MYCOUNTER count up, send:

```
<ESC>CNT_UPDATE<FS>MYCOUNTER<ETB>
```

Expected response:

```
<ACK>
```

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## 4.15 DB

### Description:

Select the database table that following database commands will operate on.

### Command:

```
<ESC>DB<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the database table. An empty name selects the default database table. If the name is not empty, and the database table does not exist, the command will fail.

### Successful response:

```
<ACK>
```

### Example:

To select the database table “My table”, send:

```
<ESC>DB<FS>My table<ETB>
```

Expected response:

```
<ACK>
```

To select the default database table, send:

```
<ESC>DB<FS><ETB>
```

Expected response:

```
<ACK>
```

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## 4.16 DB\_ADD\_ROW

**Description:**

Add a row to the database table selected by the DB command.

**Command:**

```
<ESC>DB_ADD_ROW<FS>columns<ETB>
```

Field	Description
<i>columns</i>	Columns separated by <GS>. The command will fail if the number of columns to be added is greater than the number of columns in the table.

**Successful response:**

```
<ACK>
```

**Example:**

Assume table with the three columns “SKU”, “Name” and “Weight”. To add a new row to the table with SKU 42, name “Apples” and weight “10 kg”, send:

```
<ESC>DB_ADD_ROW<FS>42<GS>Apples<GS>10 kg<ETB>
```

Expected response:

```
<ACK>
```

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## 4.17 DB\_ADD\_TABLE

**Description:**

Create a new database table.

**Command:**

```
<ESC>DB_ADD_TABLE<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the new database table. The command will fail if a table by this name already exist.

**Successful response:**

```
<ACK>
```

**Example:**

To create a new database table called “My table”, send:

```
<ESC>DB_ADD_TABLE<FS>My table<ETB>
```

Expected response:

```
<ACK>
```

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## 4.18 DB\_DEL\_ROW

### Description:

Delete rows from the database table selected by the DB command..

### Command:

```
<ESC>DB_DEL_ROW<FS>selector<ETB>
```

Field	Description
<i>selector</i>	A list of column/value pairs, separated by <GS>. Each column/value pair is separated by <RS>.

All rows with a matching value will be deleted.

### Successful response:

```
<ACK>
```

### Example 1:

To delete all rows where the column “Name” is “Apples”, send:

```
<ESC>DB_DEL_ROW<FS>Name<RS>Apples<ETB>
```

Expected response:

```
<ACK>
```

### Example 2:

To delete all rows where the column “Name” is “Apples” and the column “Origin” is “Italy”, send:

```
<ESC>DB_DEL_ROW<FS>Name<RS>Apples<GS>Origin<RS>Italy<ETB>
```

Expected response:

```
<ACK>
```

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## 4.19 DB\_DEL\_TABLE

**Description:**

Delete a database table.

**Command:**

```
<ESC>DB_DEL_TABLE<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the database table to be deleted.

**Successful response:**

```
<ACK>
```

**Example:**

To delete a database table called “My table”, send:

```
<ESC>DB_DEL_TABLE<FS>My table<ETB>
```

Expected response:

```
<ACK>
```

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## 4.20 DB\_GET

### Description:

Get values from the database table selected by the DB command..

### Command:

```
<ESC>DB_GET<FS>selector<FS>columns<ETB>
```

Field	Description
<i>selector</i>	A list of column/value pairs, separated by <GS>. Each column/value pair is separated by <RS>.
<i>columns</i>	Columns for which to get the values, separated by <GS>.

### Successful response:

```
<ACK>columns<ETB>
```

Field	Description
<i>columns</i>	List of values, separated by <GS>.

### Example 1:

Given the following database table:

SKU	Name	Origin
13	Kiwi	Israel
42	Apples	Italy
88	Oranges	Morocco

To get the value of the column “Origin” from the first row where the column “Name” is “Apples”, send:

```
<ESC>DB_GET<FS>Name<RS>Apples<FS>Origin<ETB>
```

Expected response:

```
<ACK>Italy<ETB>
```

### Example 2:

Given the database table from example 1, to get the values of the columns “SKU” and “Origin” from the first row where the column “Name” is “Apples”, send:

```
<ESC>DB_GET<FS>Name<RS>Apples<FS>SKU<GS>Origin<ETB>
```

Expected response:

```
<ACK>42<GS>Italy<ETB>
```

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## 4.21 DB\_INC

### Description:

Increment a numeric value in a cell in the database table selected by the DB command..

### Command:

1.    <ESC>DB\_INC<FS>*selector*<FS>*column*<ETB>
2.    <ESC>DB\_INC<FS>*selector*<FS>*column*<FS>*increment*<ETB>

<b>Field</b>	<b>Description</b>
<i>selector</i>	A list of column/value pairs, separated by <GS>. Each column/value pair is separated by <RS>.
<i>column</i>	Column to increment.
<i>increment</i>	Optional value to increment with. Equals to one if not supplied.

All rows with a matching value will be deleted.

### Successful response:

<ACK>

### Example 1:

Given the following database table:

SKU	Name	Count
13	Kiwi	10
42	Apples	7
88	Oranges	0

To increment the Count column by one in the rows where the column “Name” is “Apples”, send:

<ESC>DB\_INC<FS>Name<RS>Apples<FS>Count<ETB>

This will change the Count from 7 to 8.

### Example 2:

Given the same table as in Example 1, to subtract four from Count column in the rows where the column “SKU” is 13, send:

<ESC>DB\_INC<FS>SKU<RS>13<FS>Count<FS>-4<ETB>

This will change the Count from 10 to 6.

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## 4.22 DB\_INIT\_TABLE

### Description:

Initialize the database table selected by the DB command.

### Command:

1.    <ESC>DB\_INIT\_TABLE<FS>*columns*<ETB>
2.    <ESC>DB\_INIT\_TABLE<FS>*columns*<FS>*defcol*<ETB>

<b>Field</b>	<b>Description</b>
<i>columns</i>	Columns separated by <GS>.
<i>defcol</i>	Default column index, where zero refers to the first column.

### Successful response:

```
<ACK>
```

### Example 1:

To initialize the current database table to have three columns “SKU”, “Name” and “Weight”, send:

```
<ESC>DB_INIT_TABLE<FS>SKU<GS>Name<GS>Count<ETB>
```

### Example 2:

To initialize the current database table to have three columns “SKU”, “Name” and “Weight”, and make “Name” the default column in the Controller's user interface, send:

```
<ESC>DB_INIT_TABLE<FS>SKU<GS>Name<GS>Count<FS>1<ETB>
```

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## 4.23 DB\_SET

### Description:

Set the value in a cell in the database table selected by the DB command.

### Command:

```
<ESC>DB_SET<FS>selector<FS>values<ETB>
```

Field	Description
<i>selector</i>	A list of column/value pairs, separated by <GS>. Each column/value pair is separated by <RS>.
<i>values</i>	A list of column/value pairs, separated by <GS>. Each column/value pair is separated by <RS>.

### Successful response:

```
<ACK>
```

### Example 1:

Given the following database table:

SKU	Name	Origin
13	Kiwi	Israel
42	Apples	Italy
88	Oranges	Marocco

To change the Origin of SKU 42 (Apples) to Sweden, send:

```
<ESC>DB_SET<FS>SKU<RS>42<FS>Origin<RS>Sweden<ETB>
```

### Example 2:

Given the following database table:

SKU	Name	Origin	Color	Price
13	Kiwi	Israel	Green	100
42	Apples	Italy	Green	200
43	Apples	Norway	Red	220
88	Oranges	Morocco	Yellow	150

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To change the Color of Norwegian apples to Green and its price to 210, send:

```
<ESC>DB_SET
<FS>Origin<RS>Norway<GS>Name<RS>Apples
<FS>Color<RS>Green<FS>Price<RS>210
<ETB>
```

*Note: The above should be sent as a single line without extra spaces. It has been split into lines to make it more readable.*

## 4.24 ENC\_BLOCK

### Description:

Blocks the encoder for all Installations selected using the INST command from detecting motion. Locking their position to the same value even if the physical encoder signals motion. If a failure to lock any Installation's encoder was detected NAK will be returned.

This command can not be used for Installations using fixed speed.

### Command:

```
<ESC>ENC_BLOCK<FS>state<ETB>
```

Field	Description
<i>state</i>	True if the encoder should be blocked, false to unblock it and start detecting motion.

### Successful response:

```
<ACK>
```

### Example:

To block the encoder for Installation "a" from detecting motion:

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>ENC_BLOCK<FS>true<ETB>
```

Example response:

```
<ACK>
<ACK>
```

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## 4.25 ENC\_PPM

### Description:

Sets the encoder resolution for all Installations selected using the INST command.  
 If a failure to set encoder resolution on any Installation's encoder was detected NAK will be returned.

This command can not be used for Installations using fixed speed.

### Command:

```
<ESC>ENC_PPM<FS>ppm<ETB>
```

Field	Description
ppm	Encoder resolution value

### Successful response:

```
<ACK>
```

### Example:

To set encoder resolution to 25010 for Installation "Production Line 1":

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>ENC_PPM<FS>25010<ETB>
```

Example response:

```
<ACK>
```

```
<ACK>
```

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## 4.26 ENC\_RESET\_REVERSE

**Description:**

Resets the encoder's back filter for all Installations selected by the INST command, making the next forward motion detectable. If the call to reset failed for any Installation **NAK** will be returned.

This does not work when the Installation is configured for fixed speed.

**Command:**

```
<ESC>ENC_RESET_REVERSE<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To reset the back state for all encoders on Installations:

```
<ESC>INST<ETB>
<ESC>ENC_RESET_REVERSE<ETB>
```

Example response:

```
<ACK>
<ACK>
```

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## 4.27 FDT\_DEL

**Description:**

Delete a fixed date/time. Fixed date/times can only be deleted if they are not in use. Attempting to delete a fixed date/time that is in use causes a <NAK> to be returned.

**Command:**

```
<ESC>FDT_DEL<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the fixed date/time.

**Successful response:**

```
<ACK>
```

**Example:**

To delete the fixed date/time BEST\_BEFORE, send:

```
<ESC>FDT_DEL<FS>BEST_BEFORE <ETB>
```

Example response:

```
<ACK>
```

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## 4.28 FDT\_GET

### Description:

Get the value of a fixed date/time.

If this command is used to set a non-global fixed date/time, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, the global value of the fixed date/time will be returned.
- If the *INST* command was executed with a list of Installations, only the local value of the first Installation will be returned.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>FDT_GET<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the fixed date/time.

### Successful response:

```
<ACK>value<ETB>
```

Field	Description
<i>value</i>	Value of the fixed date/time as seconds since January 1 1970 00:00.

### Example:

To get the value of the fixed date/time BEST\_BEFORE, send:

```
<ESC>FDT_GET<FS>BEST_BEFORE <ETB>
```

Example response:

```
<ACK>2272147200<ETB>
```

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## 4.29 FDT\_LIST

**Description:**

List all available fixed date/times.

**Command:**

```
<ESC>FDT_LIST<ETB>
```

**Successful response:**

```
<ACK>name<FS>...<ETB>
```

**Example:**

To list all available fixed date/times:

```
<ESC>FDT_LIST<ETB>
```

Expected response:

```
<ACK>APPLES_BEST_BEFORE<FS>BANANAS_BEST_BEFORE<ETB>
```

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## 4.30 FDT\_SET

### Description:

Set the value of a fixed date/time. If the fixed date/time does not exist, a new fixed date/time is created.

If this command is used to set a non-global fixed date/time, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, all instances of the fixed date/time will be set to the specified value.
- If the *INST* command was executed with a list of Installations, only the local values for the listed Installations will be set to the specified value.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>FDT_SET<FS>name<FS>value<ETB>
```

Field	Description
<i>name</i>	Name of the fixed date/time.
<i>value</i>	New value of the fixed date/time as seconds since January 1 1970 00:00

### Successful response:

```
<ACK>
```

### Example:

To set the value of the fixed date/time BEST\_BEFORE to 2042-01-01 00:00, send:

```
<ESC>FDT_SET<FS>BEST_BEFORE<FS>2272147200<ETB>
```

Expected response:

```
<ACK>
```

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## 4.31 GOOD

**Description:**

Test if all is good about all Installations selected using the INST command, meaning that they do not require service and have no critical problems.

**Command:**

```
<ESC>GOOD<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To get the status of the selected Installation, send:

```
<ESC>GOOD<ETB>
```

Example response if all is well:

```
<ACK>
```

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## 4.32 INPUT\_GET

### Description:

Get the current state of an input pin.

### Command:

```
<ESC>INPUT_GET<FS>io<ETB>
```

Field	Description
<i>io</i>	Name of the I/O as defined in the External I/O configuration.

### Successful response:

```
<ACK>state<ETB>
```

### Examples:

To get the state of the input pin defined as I0:

```
<ESC>INPUT_GET<FS>I0<ETB>
```

Example response if all is well:

```
<ACK>0<ETB>
```

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## 4.33 INST

### Description:

Define the Installation or Installations on which other command operate.

### Command:

1. <ESC>INST<ETB>
2. <ESC>INST<FS>*installation*<sub>1</sub> ... <FS>*installation*<sub>N</sub><ETB>

Field	Description
<i>installation</i> <sub>k</sub>	Name or numeric ID of the Installation.

### Successful response:

<ACK>

### Examples:

To make subsequent command operate on all Installations:

<ESC>INST<ETB>

To make subsequent command operate only on Installation “Production Line 1”:

<ESC>INST<FS>Production Line 1<ETB>

To make subsequent command operate only on the Installations “Production Line 2” and “Production Line 3”:

<ESC>INST<FS>Production Line 2<FS>Production Line 3<ETB>

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## 4.34 L\_DECAP

**Description:**

Decap all L-series cartridges in all Installations selected using the INST command.

**Command:**

```
<ESC>L_DECAP<FS>count<ETB>
```

Field	Description
count	Number of times to decap. Must be less than 1024.

**Successful response:**

```
<ACK>
```

**Example:**

To decap 100 times of ink with all L-series cartridges in the selected Installations, send:

```
<ESC>L_DECAP<FS>100<ETB>
```

Expected response:

```
<ACK>
```

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## 4.35 L\_DECAP\_MARKER

### Description:

Decap all L-series cartridges in the specified Marker in all Installations selected using the INST command.

### Command:

```
<ESC>L_DECAP_MARKER<FS>marker<FS>count<ETB>
```

Field	Description
<i>marker</i>	Name of the Marker.
<i>count</i>	Number of times to decap. Must be less than 1024.

### Successful response:

```
<ACK>
```

### Example:

To decap 100 times of ink with all L-series cartridges in the Marker “Operator Side” in the selected Installations, send:

```
<ESC>L_DECAP_MARKER<FS>Operator Side<FS>100<ETB>
```

Expected response:

```
<ACK>
```

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## 4.36 L\_DECAP\_TABLE

### Description:

Set the decap configuration table for a L-series ink and reconfigure all Installations selected using the INST command.

*Note: Use the command INST to select which installations the command shall have immediate effect on.*

### Command:

```
<ESC>L_DECAP_TABLE<FS>ink<FS>configuration<ETB>
```

Field	Description
<i>ink</i>	Name of the ink.
<i>configuration</i>	A list of time/count pairs, separated by <GS>. Each time/count pair is separated by <RS>.

Time is in seconds since the last printed mark and count is the number of times to decap. Count must be less than 1024.

### Successful response:

```
<ACK>
```

### Example:

To set the decap configuration table for ink LS-6020 so that it will decap 30 times after 10 seconds and 110 times after 200 seconds, send:

```
<ESC>L_DECAP_TABLE<FS>LS-6020<FS>10<RS>30<GS>200<RS>110<ETB>
```

Expected response:

```
<ACK>
```

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## 4.37 LOG

### Description:

Create a log entry in the MPERIA log.

### Command:

```
<ESC>LOG<FS>severity<FS>text<ETB>
<ESC>LOG<FS>severity<FS>text<FS>info<ETB>
```

Field	Description
<i>severity</i>	Severity. Must be one of NONE, DEBUG, INFO, SERVICE, CRITICAL.
<i>text</i>	Text to add to the log. Must be a single line.
<i>info</i>	Optional extra information. Can be multiple lines.

### Successful response:

```
<ACK>
```

### Example:

To add a service log message, send:

```
<ESC>LOG<FS>SERVICE<FS>Replace whozz-o-matic now!<ETB>
```

Expected response:

```
<ACK>
```

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## 4.38 MSG\_DEL

**Description:**

Delete message from the message database. If the message can not be found **NAK** is returned.

**Command:**

1.     <**ESC**>MSG\_DEL<**FS**>*message*<**ETB**>

Field	Description
<i>message</i>	Message name.

**Successful response:**

<**ACK**>

**Example 1:**

To delete the message “My Message”, send:

<**ESC**>MSG\_DEL<**FS**>My Message<**ETB**>

Expected response:

<**ACK**>

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## 4.39 MSG\_LIST

**Description:**

List all messages from the message database.

**Command:**

1. <ESC>MSG\_LIST<ETB>

**Successful response:**

<ACK>

**Example 1:**

To delete the message “My Message”, send:

<ESC>MSG\_LIST<ETB>

Expected response:

<ACK>

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## 4.40 MARKER\_ENABLE

**Description:**

Enable of specified Marker in all Installations selected using the INST command.

**Command:**

```
<ESC>MARKER_ENABLE<FS>marker<ETB>
```

Field	Description
marker	Name of the Marker.

**Successful response:**

```
<ACK>
```

**Example:**

To enable the Marker “Operator Side” in the selected Installations, send:

```
<ESC>MARKER_ENABLE<FS>Operator Side<ETB>
```

Expected response:

```
<ACK>
```

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## 4.41 MARKER\_DISABLE

**Description:**

Disable the specified Marker in all Installations selected using the INST command.

**Command:**

```
<ESC>MARKER_ENABLE<FS>marker<ETB>
```

Field	Description
marker	Name of the Marker.

**Successful response:**

```
<ACK>
```

**Example:**

To disable the Marker “Operator Side” in the selected Installations, send:

```
<ESC>MARKER_DISABLE<FS>Operator Side<ETB>
```

Expected response:

```
<ACK>
```

## **4.42 MARKER\_DIR**

**Description:**

Set the print direction of the specified Marker in all Installations selected using the INST command.

**Command:**

```
<ESC>MARKER_DIR<FS>marker<FS>direction<ETB>
```

Field	Description
<i>marker</i>	Name of the Marker.
<i>direction</i>	<p>Print direction:</p> <ul style="list-style-type: none"> <li>• 0 = Left to Right:</li> </ul>  <ul style="list-style-type: none"> <li>• 1 = Right to Left:</li> </ul> 

**Successful response:**

```
<ACK>
```

**Example:**

To set the print direction of the Marker “Operator Side” in the selected Installations to Left-to-Right, send:

```
<ESC>MARKER_DIR<FS>Operator Side<FS>1<ETB>
```

Expected response:

```
<ACK>
```

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## 4.43 MARKER\_MARGIN

**Description:**

Set the margin of the specified Marker in all Installations selected using the INST command.

**Command:**

```
<ESC>MARKER_MARGIN<FS>marker<FS>margin<ETB>
```

Field	Description
<i>marker</i>	Name of the Marker.
<i>direction</i>	Margin in millimeters.

**Successful response:**

```
<ACK>
```

**Example:**

To set the margin of the Marker “Operator Side” in the selected Installations to 25.4 mm, send:

```
<ESC>MARKER_MARGIN<FS>Operator Side<FS>25.4<ETB>
```

Expected response:

```
<ACK>
```

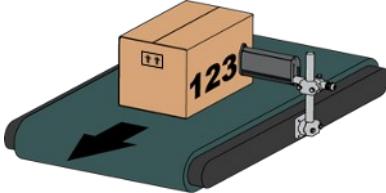
## 4.44 MARKER\_UPSIDEDOWN

### Description:

Set whether the specified Marker in all Installations selected using the INST command shall print upside down or not.

### Command:

```
<ESC>MARKER_UPSIDEDOWN<FS>marker<FS>upsidedown<ETB>
```

Field	Description
<i>marker</i>	Name of the Marker.
<i>upsidedown</i>	<p>Print upside down:</p> <ul style="list-style-type: none"> <li>• 0 = Normal:</li> </ul>  <ul style="list-style-type: none"> <li>• 1 = Upside down:</li> </ul> 

### Successful response:

```
<ACK>
```

### Example:

To make the Marker “Operator Side” in the selected Installations print upside down, send:

```
<ESC>MARKER_MARGIN<FS>Operator Side<FS>1<ETB>
```

Expected response:

```
<ACK>
```

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## 4.45 MARK\_GAP

**Description:**

Set the gap between repeated marks for the specified Marker in all Installations selected using the INST command.

**Command:**

```
<ESC>MARK_GAP<FS>marker<FS>gap<ETB>
```

Field	Description
<i>marker</i>	Name of the Marker.
<i>gap</i>	Mark gap in millimeters.

**Successful response:**

```
<ACK>
```

**Example:**

To set the mark gap for the Marker “Operator Side” in the selected Installations to 25.4 mm, send:

```
<ESC>MARK_GAP<FS>Operator Side<FS>25.4<ETB>
```

Expected response:

```
<ACK>
```

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## 4.46 MARK\_INTERVAL

### Description:

Set the interval between repeated marks for the specified Marker in all Installations selected using the INST command.

### Command:

```
<ESC>MARK_INTERVAL<FS>marker<FS>interval<ETB>
```

Field	Description
<i>marker</i>	Name of the Marker.
<i>interval</i>	Mark interval in millimeters.

### Successful response:

```
<ACK>
```

### Example:

To set the mark interval for the Marker “Operator Side” in the selected Installations to 25.4 mm, send:

```
<ESC>MARK_INTERVAL<FS>Operator Side<FS>25.4<ETB>
```

Expected response:

```
<ACK>
```

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## 4.47 MARK\_REPEAT

### Description:

Set the number of times to repeat a mark for the specified Marker in all Installations selected using the INST command.

### Command:

```
<ESC>MARK_REPEAT<FS>marker<FS>repeat<ETB>
```

Field	Description
<i>marker</i>	Name of the Marker.
<i>repeat</i>	Number of times that marks are repeated. Zero means the mark is printed once. A negative number means the mark is printed continuously.

### Successful response:

```
<ACK>
```

### Example:

To set the mark repeat for the Marker “Operator Side” in the selected Installations to 5 times, send:

```
<ESC>MARK_REPEAT<FS>Operator Side<FS>5<ETB>
```

Expected response:

```
<ACK>
```

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## 4.48 NONCRITICAL

**Description:**

Test if all Installations selected using the INST command do not have critical problems preventing them from printing.

**Command:**

```
<ESC>NONCRITICAL<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To test if there are no critical errors in the selected Installations, send:

```
<ESC>NONCRITICAL<ETB>
```

Example response if all is well:

```
<ACK>
```

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## 4.49 OFFLINE

**Description:**

Set all Installations selected by the INST command in offline mode.

**Command:**

```
<ESC>OFFLINE<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To set all Installations in offline mode, send:

```
<ESC>INST<ETB>
<ESC>OFFLINE<ETB>
```

Example response if all is well:

```
<ACK>
<ACK>
```

To set Installations “First Installation” and “Second Installation” in offline mode, send:

```
<ESC>INST<FS>First Installation<FS>Second Installation<ETB>
<ESC>OFFLINE<ETB>
```

Example response if all is well:

```
<ACK>
<ACK>
```

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## 4.50 ONLINE

**Description:**

Set all Installations selected by the INST command in online mode.

**Command:**

```
<ESC>ONLINE<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To set all Installations in online mode, send:

```
<ESC>INST<ETB>
<ESC>ONLINE<ETB>
```

Example response if all is well:

```
<ACK>
<ACK>
```

To set Installations “First Installation” and “Second Installation” in online mode, send:

```
<ESC>INST<FS>First Installation<FS>Second Installation<ETB>
<ESC>ONLINE<ETB>
```

Example response if all is well:

```
<ACK>
<ACK>
```

## 4.51 OUTPUT\_SET

### Description:

Set the value of an external I/O.

### Command:

```
<ESC>OUTPUT_SET<FS>io<FS>state<FS>delay<FS>onTime<FS>offTime<FS>
numTransitions<ETB>
```

Field	Description
<i>io</i>	I/O pin configuration name specified under the External I/O interface.
<i>state</i>	Initial state to set.
<i>delay</i>	Time before the state specified by the state attribute gets set the first time.
<i>onTime</i>	Time spent in positive state specified in ms.
<i>offTime</i>	Time spent in negative state specified in ms.
<i>numTransitions</i>	Number of state transitions after the initial value has been set.

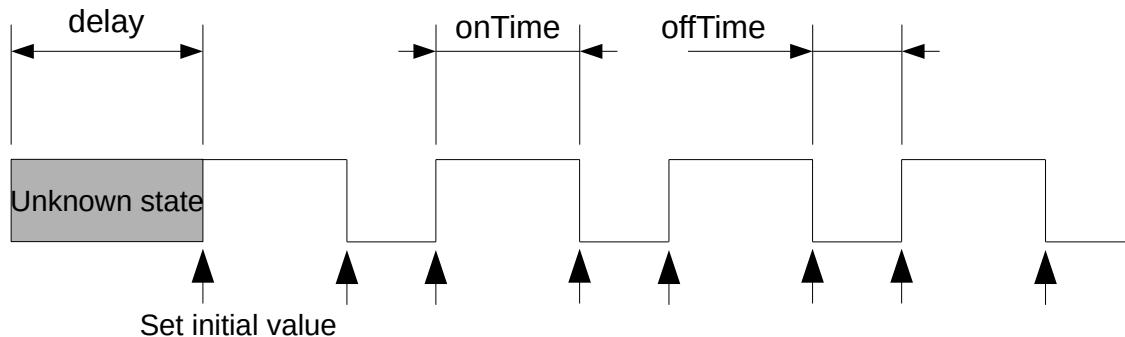
### Successful response:

```
<ACK>
```

### Example:

The request below for a pin with an negative initial state will give a result described by the following picture. Transitions are marked as arrows at the bottom of the picture.

```
<ESC>OUTPUT_SET<FS>O0<FS>1<FS>1200<FS>1000<FS>600<FS>7<ETB>
```



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## 4.52 PEEKMSG

**Description:**

Get the name of the currently selected message on the Installation selected using the INST command. This command fails if more than one Installation is selected.

**Command:**

```
<ESC>PEEKMSG<ETB>
```

**Successful response:**

```
<ACK>name<ETB>
```

Field	Description
<i>name</i>	Name of the currently selected message, or an empty value if no message is selected.

**Example:**

To get the name of the currently selected message, send:

```
<ESC>PEEKMSG<ETB>
```

Example response:

```
<ACK>My Message<ETB>
```

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## 4.53 PLUGIN\_ACTION

### Description:

Run the *plugin\_action* entry point in the specified Lua plugin. See the Lua plugin manual for more information.

### Command:

1. <ESC>PLUGIN\_ACTION<FS>*plugin name*<ETB>
2. <ESC>PLUGIN\_ACTION<FS>*plugin name*<FS>*input*<ETB>
3. <ESC>PLUGIN\_ACTION<FS>*plugin name*<FS>*input*<FS>*config*<ETB>

<b>Field</b>	<b>Description</b>
<i>plugin name</i>	The name of the plugin.
<i>input</i>	Input to the plugin_action function.
<i>config</i>	Configuration to the plugin_action function.

### Successful response:

```
<ACK>response<ETB>
```

<b>Field</b>	<b>Description</b>
<i>response</i>	The returned string value from the plugin function.

### Example:

To call example\_plugin.lua, send:

```
<ESC>PLUGIN_ACTION<FS>example_plugin.lua<FS>Hello World!<ETB>
```

Example response:

```
<ACK>
```

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## 4.54 PRINT\_CNT

### Description:

Get the print count for all messages, or the for a specific message, on all Installations selected using the INST command. Note that if the INST command is used without arguments to select all Installation, the print count will also include Installations that are no longer available.

### Command:

1. <ESC>PRINT\_CNT<ETB>
2. <ESC>PRINT\_CNT<FS>*message*<ETB>

### Successful response:

```
<ACK>count<ETB>
```

### Example:

To get the print count of all messages, send:

```
<ESC>PRINT_CNT<ETB>
```

Example response:

```
<ACK>56723<ETB>
```

To get the total print count for the message “My Message”, send:

```
<ESC>PRINT_CNT<FS>MyMessage<ETB>
```

Example response:

```
<ACK>42<ETB>
```

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## 4.55 PRINT\_CNT\_RESET

### Description:

Reset the print count for all messages, or the for a specific message, on all Installations selected using the INST command. Note that if the INST command is used without arguments to select all Installation, the print count will also be reset for Installations that are no longer available.

### Command:

1. <ESC>PRINT\_CNT\_RESET<ETB>
2. <ESC>PRINT\_CNT\_RESET<FS>*message*<ETB>

### Successful response:

<ACK>

### Example:

To reset the total print count of all messages, send:

<ESC>PRINT\_CNT\_RESET<ETB>

Example response:

<ACK>

To reset the total print count for the message “My Message”, send:

<ESC>PRINT\_CNT\_RESET<FS>MyMessage<ETB>

Example response:

<ACK>

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## 4.56 QUEUE

**Description:**

Fixate and queue the selected message on all Installations selected using the INST command. The installations must have Automatic Message Fixation disabled for the QUEUE command to succeed.

**Command:**

```
<ESC>QUEUE<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To fixate and queue the selected message on all Installations, send:

```
<ESC>INST<ETB>
<ESC>QUEUE<ETB>
```

Example response:

```
<ACK>
<ACK>
```

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## 4.57 QUEUE\_LEN

### Description:

Get the queue length on the Installation selected using the INST command. The command fails if more than one Installation is selected.

### Command:

```
<ESC>QUEUE_LEN<ETB>
```

### Successful response:

```
<ACK>length<ETB>
```

Field	Description
<i>length</i>	The current queue length.

### Example:

To get the version of the MPERIA Controller, send:

```
<ESC>QUEUE_LEN<ETB>
```

Example response:

```
<ACK>5<ETB>
```

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## 4.58 QUEUE\_RESET

**Description:**

Reset the queue on all Installations selected using the INST command. The installations must have Automatic Message Fixation disabled for the QUEUE command to succeed.

**Command:**

```
<ESC>QUEUE_RESET<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To reset the queue on all Installations, send:

```
<ESC>INST<ETB>
<ESC>QUEUE_RESET<ETB>
```

Example response:

```
<ACK>
<ACK>
```

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## 4.59 SEL

### Description:

Select message and database row for printing on all Installations selected using the INST command. The database column and value must exist in each Installation's configured database table. If the message cannot be selected for an Installation, or the database cell cannot be found, that currently selected message is deselected, the database row becomes invalid, and NAK is returned.

### Command:

1. <ESC>SEL<FS>*message*<FS>*DB column*<FS>*DB value*<ETB>
2. <ESC>SEL<FS>*message*<FS>*DB column*<FS>*DB value*<FS>*max print*<ETB>

<b>Field</b>	<b>Description</b>
<i>message</i>	Message name. An empty value deselects the message.
<i>DB column</i>	The database column to search in.
<i>DB value</i>	The database value to search for.
<i>max print</i>	Optional maximum number of times the message can be printed without being deselected. A negative value (which is the default) means that the message will never be automatically deselected.

### Successful response:

```
<ACK>
```

### Example:

To select the message “My Message” and the database row where the column “Origin” is “India”, send:

```
<ESC>SEL<FS>My Message<FS>Origin<FS>India<ETB>
```

Expected response:

```
<ACK>
```

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## 4.60 SELDB

### Description:

Select database row for printing on all Installations selected using the INST command. The database column and value must exist in each Installation's configured database table. If the database cell cannot be found, the database row becomes invalid, and **NAK** is returned.

### Command:

1.    <ESC>SELDB<FS>*DB column*<FS>*DB value*<ETB>
2.    <ESC>SELDB<FS>*DB column*<FS>*DB value*<FS>*max print*<ETB>

<b>Field</b>	<b>Description</b>
<i>DB column</i>	The database column to search in.
<i>DB value</i>	The database value to search for.
<i>max print</i>	Optional maximum number of times the message can be printed without being deselected. A negative value (which is the default) means that the message will never be automatically deselected.

### Successful response:

```
<ACK>
```

### Example:

To select the database row where the column “Origin” is “India”, send:

```
<ESC>SELDB<FS>Origin<FS>India<ETB>
```

Expected response:

```
<ACK>
```

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## 4.61 SELMSG

### Description:

Select message for printing on all Installations selected using the INST command. If the message cannot be selected for an Installation, that currently selected message is deselected, and **NAK** is returned.

### Command:

1. <ESC>SELMSG<FS>*message*<ETB>
2. <ESC>SELMSG<FS>*message*<FS>*max print*<ETB>

<b>Field</b>	<b>Description</b>
<i>message</i>	Message name. An empty value deselects the message.
<i>max print</i>	Optional maximum number of times the message can be printed without being deselected. A negative value (which is the default) means that the message will never be automatically deselected.

### Successful response:

<ACK>

### Example 1:

To select the message “My Message”, send:

<ESC>SELMSG<FS>My Message<ETB>

Expected response:

<ACK>

### Example 2:

To select the message “My Message” to be printed only once, send:

<ESC>SELMSG<FS>My Message<FS>1<ETB>

Expected response:

<ACK>

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## 4.62 SET\_CLOCK

**Description:**

Set the system clock

**Command:**

```
<ESC>SET_CLOCK<FS>datetime<ETB>
```

**Successful response:**

```
<ACK>
```

<b>Field</b>	<b>Description</b>
<i>datetime</i>	A string with 12 or 14 digits of date and time in the format: yyyymmddHHMMss ss is optional, and will be set to 0 if omitted

**Example:**

To set system time, send:

```
<ESC>SET_CLOCK<FS>201411260838<ETB>
```

Example response:

```
<ACK>
```

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## 4.63 SET\_SPEED

### Description:

Set the fixed speed of all Installations selected by the INST command. Note that the installations must already be configured to use fixed speed for this command to succeed. This command will not change the configuration from using an encoder to using fixed speed.

### Command:

```
<ESC>SET_SPEED<FS>speed<ETB>
```

Field	Description
<i>speed</i>	Fixed speed in meters per second as a floating point number using period (.) as decimal separator.

### Successful response:

```
<ACK>
```

### Example:

To set the fixed speed to 1.42 m/s, send:

```
<ESC>SET_SPEED<FS>1.42<ETB>
```

Expected response:

```
<ACK>
```

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## 4.64 SET\_STATUS

### Description:

Set or clean a custom status node on all Installations selected by the INST command.

### Command:

1. <ESC>SET\_STATUS<FS>*id*<ETB>
2. <ESC>SET\_STATUS<FS>*id*<FS>*severity*<FS>*text*<ETB>
3. <ESC>SET\_STATUS<FS>*id*<FS>*severity*<FS>*text*<FS>*hint*<ETB>

Field	Description
<i>id</i>	Must be “custom”.
<i>severity</i>	Severity. Must be one of debug, info, service or critical.
<i>text</i>	Text displayed to the user, explaining what is happening, e.g. “The printer is on fire!”
<i>hint</i>	Optional hint displayed to the user, explaining what can be done about it, e.g. “Get a fire extinguisher!”

### Successful response:

<ACK>

### Example 1:

To set a custom status:

```
<ESC>SET_STATUS<FS>custom<FS>critical<FS>The printer is on fire!<FS>
Get a fire extinguisher!<ETB>
```

Expected response:

<ACK>

### Example 2:

To clear the custom status:

```
<ESC>SET_STATUS<FS>custom<ETB>
```

Expected response:

<ACK>

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## 4.65 SPEED

**Description:**

Get the current speed in meter per second of a single Installation selected using the INST command.

**Command:**

```
<ESC>SPEED<ETB>
```

**Successful response:**

```
<ACK>2.00<ETB>
```

**Example:**

To get the state of the selected Installation, send:

```
<ESC>SPEED<ETB>
```

Example response:

```
<ACK>2.00<ETB>
```

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## 4.66 START

**Description:**

Start all Installations selected by the INST command.

**Command:**

```
<ESC>START<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To start all Installations, send:

```
<ESC>INST<ETB>
<ESC>START<ETB>
```

Example response if all is well:

```
<ACK>
<ACK>
```

To start Installations “First Installation” and “Second Installation”, send:

```
<ESC>INST<FS>First Installation<FS>Second Installation<ETB>
<ESC>START<ETB>
```

Example response if all is well:

```
<ACK>
<ACK>
```

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## 4.67 STATE

### Description:

Get the current state of a single Installation selected using the INST command.

### Command:

```
<ESC>STATE<ETB>
```

### Successful response:

```
<ACK>state<ETB>
```

The following states are possible:

State	Description
<i>OFFLINE</i>	The Installation is stopped.
<i>INCOMPLETE</i>	The Installation is missing PTMs.
<i>STARTING</i>	The Installation is starting up.
<i>STARTED</i>	The Installation is started.
<i>PAUSED</i>	The Installation is stopped.
<i>STOPPING</i>	The Installation is stopping.
<i>RESTART_DELAY</i>	The Installation failed, and will be restarted after a delay.
<i>UNLICENSED</i>	The Installation cannot be started because of a license problem.

### Example:

To get the state of the selected Installation, send:

```
<ESC>STATE<ETB>
```

Example response:

```
<ACK>STARTED<ETB>
```

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## 4.68 STATUS

### Description:

Get the status of all Installations selected using the INST command.

### Command:

```
<ESC>STATUS<ETB>
```

### Successful response:

1.    <ACK><ETB>
2.    <ACK>*status*<sub>1</sub> ... <FS>*status*<sub>N</sub><ETB>

<b>Field</b>	<b>Description</b>
<i>status</i> <sub>k</sub>	Status descriptor.

The first form is returned if all is good. The second form returns a list of status strings. The following status items are possible:

<b>Status</b>	<b>Severity</b>	<b>Description</b>
<i>abis:DeltaP_Error</i>	Critical	Ink system calibration error
<i>abis:InkMismatch</i>	Critical	Ink system is configured for one ink, but was commissioned for another ink
<i>abis:Leakage</i>	Critical	Ink leakage detected
<i>abis:PortDisconnected</i>	Critical	Ink tube disconnected
<i>abis:PortInkMismatch</i>	Critical	Make sure the cartridge ink type matches the ink system configuration
<i>abis:PortOverpressure</i>	Critical	Pressure too high
<i>abis:SensorError</i>	Critical	Broken sensor in the ink system
<i>abis:Tilt</i>	Critical	Ink system tilted
<i>abis:Vacuum</i>	Critical	Pressure error, ink tube disconnected?
<i>bics2:cleanerSupplyEmpty</i>	Critical	Cleaner supply empty
<i>bics2:doorOpenCritical</i>	Critical	Cabinet door open
<i>bics2:error</i>	Critical	Ink system error
<i>bics2:needsRecovery</i>	Critical	Ink system needs manual recovery
<i>bics2:pressureCritHigh</i>	Critical	The pressure is critically high
<i>bics2:pressureCritLow</i>	Critical	The pressure is critically low
<i>broken</i>	Critical	PTM communication error
<i>brokenMsg</i>	Critical	Message Error
<i>bulkUnauthorized</i>	Critical	Bulk ink is not permitted

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<i>crtBroken</i>	Critical	Broken cartridge
<i>crtCold</i>	Critical	Low cartridge temperature
<i>crtLicenseError</i>	Critical	License for number of cartridges has been exceeded
<i>crtMissing</i>	Critical	No cartridge
<i>crtMixed</i>	Critical	Mixed cartridges
<i>crtOther</i>	Critical	Other cartridge error
<i>crtOvercurrent</i>	Critical	Cartridge is consuming too much current
<i>crtOvertemp</i>	Critical	Overheating cartridge
<i>crtReadError</i>	Critical	Lost contact with cartridge
<i>crtUnauthorized</i>	Critical	Cartridge not permitted
<i>crtUnsupported</i>	Critical	Unsupported cartridge
<i>dodHead:InkSysError</i>	Critical	Printing has stopped because the ink system is not ready, is cleaning, or the pressure is too low
<i>duplicate</i>	Critical	Network address collision
<i>heaterError</i>	Critical	Cartridge heater error
<i>inkEmpty</i>	Critical	Out of ink
<i>inkSystemConfigError</i>	Critical	Ink system configuration error
<i>labelMarkerConnectFailed</i>	Critical	Connection to device failed
<i>lexmarkHeadBulkNotLinked</i>	Critical	Bulk ink cartridge not allowed without a connected ink system
<i>lexmarkHeadInkSysError</i>	Critical	Printing has stopped because of an error in the connected ink system
<i>missing</i>	Critical	PTM is missing
<i>powerSupply</i>	Critical	Wrong power supply voltage
<i>ptmLicenseError</i>	Critical	License for Number of PTMs has been exceeded
<i>stolen</i>	Critical	PTM used by other Controller
<i>techLicenseError</i>	Critical	License for number of technologies has been exceeded
<i>updating</i>	Critical	PTM is being updated
<i>axianIQ:error</i>	Critical	Ink System Error
<i>axianIQ:pressureLow</i>	Critical	Low pressure in the ink system.
<i>axianIQ:pressureHigh</i>	Critical	High pressure in the ink system.
<i>axianIQ:coverCritical</i>	Critical	Ink System cover removed.
<i>axianIQ:accEmptyCritical</i>	Critical	Low reservoir level detected.
<i>axianIQ:crtInkMismatch</i>	Critical	Cartridge ink is incompatible.
<i>axianIQ:phInkMismatch</i>	Critical	Printhead ink is incompatible.

<i>axianIQ:jaInkMismatch</i>	Critical	Jetting disc ink is incompatible.
<i>axianIQ:purgeTimeout</i>	Critical	Ink system purge timeout.
<i>axianIQ:printHeadError</i>	Critical	Printhead unavailable.
<i>abis:SingleUse</i>	Info	Single use cartridge inserted
<i>crtHot</i>	Info	High cartridge temperature, print quality may be degraded
<i>disabled</i>	Info	Disabled
<i>msgTimeOverride</i>	Info	Message Date/Time override is active
<i>overspeed</i>	Info	Print speed too high, lower speed or horizontal resolution
<i>underrun</i>	Info	Print performance too low, increase margin, lower print speed, or check cables
<i>axianIQ:accEmptyInfo</i>	Info	Low reservoir level detected.
<i>axianIQ:cleaningCrtInserted</i>	Info	Cleaner cartridge inserted.
<i>abis:InkLicenseError</i>	Service	Ink license error
<i>abis:InkLicenseExpired</i>	Service	Ink license has expired, print quality may be degraded
<i>abis:InkLicenseExpireWarning</i>	Service	Ink license is about to expire
<i>abis:InkLicenseWarning</i>	Service	Ink license warning, ink license volume is soon consumed
<i>abis:inkSupplyEmpty</i>	Service	Ink supply empty
<i>bics2:inkReturnBlocked</i>	Service	Ink supply return tubing blocked
<i>bics2:cleaning</i>	Service	Cleaning
<i>bics2:configPressure</i>	Service	Pressure limits must be configured
<i>bics2:doorOpenService</i>	Service	Cabinet door open
<i>bics2:emptying</i>	Service	Emptying
<i>bics2:inkSupplyEmpty</i>	Service	Ink supply empty
<i>bics2:phSedimenting</i>	Service	Ink system not circulating
<i>bics2:pressureHigh</i>	Service	The pressure is too high
<i>bics2:pressureLow</i>	Service	The pressure is too low
<i>bics2:priming</i>	Service	Priming
<i>bics2:primingCleaner</i>	Service	Priming cleaner
<i>bics2:printHeadCleaner</i>	Service	Cleaner to printheads is active
<i>bics2:serviceFilters</i>	Service	Ink system filter service required
<i>bics2:serviceMode</i>	Service	Service mode enabled, operation when the cabinet door is open is allowed
<i>bics2:servicePumps</i>	Service	Ink system pump service required

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<i>bics2:shuttingDown</i>	Service	Preparing to be off for a long time
<i>bics2:starting</i>	Service	Starting
<i>bics2:stopped</i>	Service	Stopped
<i>bics2:stopping</i>	Service	Stopping
<i>bics2:wasteFull</i>	Service	Waste container full
<i>circulating</i>	Service	The printhead is circulating ink
<i>crtAlmostWornOut</i>	Service	Cartridge is almost worn out
<i>crtPowerProhibited</i>	Service	Power disabled due to issues with another cartridge in the same device
<i>dodCleaner</i>	Service	The marker is using cleaner instead of ink
<i>inkLicenseError</i>	Service	Ink license error
<i>inkLicenseExpired</i>	Service	Ink license expired
<i>inkLicenseExpireWarning</i>	Service	Ink license expire warning
<i>inkLicenseWarning</i>	Service	Ink license warning
<i>inkLow</i>	Service	Low ink level
<i>serviceReminder</i>	Service	Printer service required
<i>tempLow</i>	Service	Low temperature
<i>axianIQ:priming</i>	Service	Priming
<i>axianIQ:starting</i>	Service	Starting
<i>axianIQ:cleaning</i>	Service	Cleaning
<i>axianIQ:emptying</i>	Service	Emptying
<i>axianIQ:purging</i>	Service	Purging
<i>axianIQ:coverService</i>	Service	Ink System cover removed.
<i>axianIQ:inkSupplyMissing</i>	Service	No cartridge detected.
<i>axianIQ:inkSupplyInvalid</i>	Service	Cartridge type could not be recognized.
<i>axianIQ:inkSupplyEmpty</i>	Service	Depleted cartridge detected. Or Reservoir filling timeout.
<i>axianIQ:inkSupplyBlocked</i>	Service	Reservoir filling error.
<i>axianIQ:inkSupplyExpired</i>	Service	Cartridge has expired.
<i>axianIQ:cleanerSupplyEmpty</i>	Service	Depleted cartridge detected. Or Reservoir filling timeout.
<i>axianIQ:accEmptyService</i>	Service	Low reservoir level detected.
<i>axianIQ:cleaningPaused</i>	Service	Cleaning paused.
<i>axianIQ:fluidEmptyingPaused</i>	Service	Emptying paused.
<i>axianIQ:fluidReplacePaused</i>	Service	Fluid replace paused.
<i>axianIQ:replacingFluid</i>	Service	Replacing fluid.

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<i>axianIQ:serviceMode</i>	Service	Service mode enabled.
<i>axianIQ:servicePumps</i>	Service	Ink system pump service required.
<i>axianIQ:serviceFilters</i>	Service	Ink system filter service required.
<i>axianIQ:inkCrtRequired</i>	Service	Cleaner cartridge detected. Replace the cartridge with an ink cartridge.
<i>axianIQ:cleaningCrtRequired</i>	Service	Ink cartridge detected. Replace the cartridge with a cleaner cartridge.
<i>axianIQ:pressureError</i>	Service	The pressure is high.
<i>axianIQ:pressureLowError</i>	Service	The pressure is low.
<i>custom</i>	Critical/ Service	Custom status set by user

More status elements will be added in the future.

The following status items are specific to Autolabel markers.

Status	Description
paper_low	Paper low detected
low_air_pressure	Air pressure below set limit
ribbon_low	Ribbon low detected
rewinder_almost_full	The rewinder for backing paper is almost full
trig_outside_window	The trigger was activated outside the print window
trig_during_print	The trigger was activated during print
trig_without_data	The trigger was activated but no dynamic data was available
trig_open_head	The trigger was activated with the print head open
trig_righter_not_ready	The trigger was activated but the righter was not ready
trig_applicator_not_ready	The trigger was activated but the applicator was not ready
missing_trigger	Missing apply trig within the specified time after print trig
paper_out	Paper out detected
no_air_pressure	The air pressure is below the set limit
printhead_open	The print head is open
rewinder_full	The rewinder for backing paper is full
layout_not_found	The selected layout is not found in the internal database
rendering_error	There was an error when rendering the layout
ribbon_out	Out of thermal transfer ribbon
applicator_error	An error was detected when applying the label
applicator_stopped	Pallet applicator stop button is active
label_error	Label stuck/label lost detected when applying the label

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Status	Description
adjusting_media	Adjusting label media after closing the print head

**Example:**

To get the status of the selected Installation, send:

<ESC>STATUS<ETB>

Example response if all is OK:

<ACK><ETB>

Example response if the ink level is low and a cartridge is missing:

<ACK>inkLow<FS>crtMissing<ETB>

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## 4.69 STOP

**Description:**

Stop all Installations selected by the INST command.

**Command:**

```
<ESC>STOP<ETB>
```

**Successful response:**

```
<ACK>
```

**Example:**

To stop all Installations, send:

```
<ESC>INST<ETB>
<ESC>STOP<ETB>
```

Example response if all is well:

```
<ACK>
<ACK>
```

To stop Installations “First Installation” and “Second Installation”, send:

```
<ESC>INST<FS>First Installation<FS>Second Installation<ETB>
<ESC>STOP<ETB>
```

Example response if all is well:

```
<ACK>
<ACK>
```

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## 4.70 T\_CLEAN

**Description:**

Clean all T-series print heads in all Installations selected using the INST command.

**Command:**

```
<ESC>T_CLEAN<FS>duration<ETB>
```

Field	Description
duration	Optional duration in milliseconds. The default value is 300 ms.

**Successful response:**

```
<ACK>
```

**Example:**

To clean all T-series print heads in the installation “Production Line 1”, send:

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>T_CLEAN<ETB>
```

Expected response:

```
<ACK>
<ACK>
```

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## 4.71 T\_CLEAN\_MARKER

### Description:

Clean all T-series print heads in the specified Marker in all Installations selected using the INST command.

### Command:

```
<ESC>T_CLEAN<FS>name<FS>duration<ETB>
```

Field	Description
<i>name</i>	Marker name.
<i>duration</i>	Optional duration in milliseconds. The default value is 300 ms.

### Successful response:

```
<ACK>
```

### Example:

To clean all T-series print heads in the marker “Operator Side” in Installation “Production Line 1”, send:

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>T_CLEAN_MARKER<FS>Operator Side<ETB>
```

Expected response:

```
<ACK>
<ACK>
```

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## 4.72 TRIG

**Description:**

Soft trigger all Installations selected using the INST command.

**Command:**

```
<ESC>TRIG<FS>activate<ETB>
```

Field	Description
<i>activate</i>	Optional bool value indicating if the trigger shall be activated or deactivated. If true, the trigger is activated, if false, the trigger is deactivated. If not present the trigger will first be activated and then immediately deactivated.

**Successful response:**

```
<ACK>
```

**Example:**

To soft trigger all installations, send:

```
<ESC>INST<ETB>
<ESC>TRIG<ETB>
```

Example response:

```
<ACK>
<ACK>
```

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## 4.73 TRIG\_ACTIVE

**Description:**

Get the current trigger state of the first Installation selected using the INST command.

**Command:**

```
<ESC>TRIG_ACTIVE<ETB>
```

**Successful response:**

```
<ACK>state<ETB>
```

**Examples:**

To get the state of the trigger:

```
<ESC>TRIG_ACTIVE<ETB>
```

Example response if the trigger is active:

```
<ACK>1<ETB>
```

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## 4.74 USR\_LVL\_GET

**Description:**

Get the current user level.

**Command:**

```
<ESC>USR_LVL_GET<ETB>
```

**Successful response:**

```
<ACK>userlevel<ETB>
```

Field	Description
<i>userlevel</i>	Name of the user level.

## 4.75 USR\_LVL\_SET

**Description:**

Limits the user's access to the UI to the specified level

**Command:**

```
<ESC>USR_LVL_SET<FS>userlevel<ETB>
```

Field	Description
<i>userlevel</i>	Name of the user level or 0 as a fallback to grant full access.

**Successful response:**

```
<ACK>
```

**Example:**

To change user level, send:

```
<ESC>USR_LVL_SET<FS>Operator<ETB>
```

Example response:

```
<ACK>
```

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## 4.76 V\_FLUSH

### Description:

Flush all V-series print heads in all Installations selected using the INST command.

### Command:

1. <ESC>V\_FLUSH<ETB>
2. <ESC>V\_FLUSH<FS>*columns*<ETB>
3. <ESC>V\_FLUSH<FS>*columns*<FS>*dotsize*<ETB>

<b>Field</b>	<b>Description</b>
<i>columns</i>	Optional number of columns. Note that a too large number of columns can overheat and permanently damage the print head.
<i>dotsize</i>	Optional dotsize. Note that a too large dotsize can overheat and permanently

### Successful response:

```
<ACK>
```

### Example:

To flush all V-series print heads in the installation “Production Line 1”, send:

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>V_FLUSH<ETB>
```

Expected response:

```
<ACK>
<ACK>
<ACK>
```

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## 4.77 V\_FLUSH\_MARKER

### Description:

Flush all V-series print heads in the specified Marker in all Installations selected using the INST command.

### Command:

1. <ESC>V\_FLUSH\_MARKER<FS>*name*<ETB>
2. <ESC>V\_FLUSH\_MARKER<FS>*name*<FS>*columns*<ETB>
3. <ESC>V\_FLUSH\_MARKER<FS>*name*<FS>*columns*<FS>*dotsize*<ETB>

<b>Field</b>	<b>Description</b>
<i>name</i>	Marker name.
<i>columns</i>	Optional number of columns. Note that a too large number of columns can overheat and permanently damage the print head.
<i>dotsize</i>	Optional dotsize. Note that a too large dotsize can overheat and permanently

### Successful response:

```
<ACK>
```

### Example:

To flush all V-series print heads in the marker “Operator Side” in Installation “Production Line 1”, send:

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>V_FLUSH_MARKER<FS>Operator Side<ETB>
```

Expected response:

```
<ACK>
<ACK>
```

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## 4.78 V\_SET\_CLEANER

**Description:**

Enable cleaner for all V-series print heads in all Installations selected using the INST command.

**Command:**

```
<ESC>V_SET_CLEANER<FS>enable<ETB>
```

Field	Description
<i>enable</i>	1 to enable cleaner, 0 to enable ink.

**Successful response:**

```
<ACK>
```

**Example:**

To enable cleaner for all V-series print heads in the installation “Production Line 1”, send:

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>V_SET_CLEANER<FS>1<ETB>
```

Expected response:

```
<ACK>
<ACK>
```

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## 4.79 V\_SET\_CLEANER\_MARKER

### Description:

Enable cleaner for all V-series print heads in the specified Marker in all Installations selected using the INST command.

### Command:

```
<ESC>V_SET_CLEANER_MARKER<FS>name<FS>enable<ETB>
```

Field	Description
<i>name</i>	Marker name.
<i>enable</i>	1 to enable cleaner, 0 to enable ink.

### Successful response:

```
<ACK>
```

### Example:

To enable cleaner for all V-series print heads in the marker “Operator Side” in Installation “Production Line 1”, send:

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>V_SET_CLEANER_MARKER<FS>Operator Side<FS>1<ETB>
```

Expected response:

```
<ACK>
<ACK>
```

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## 4.80 V\_SET\_DROP\_TOF

### Description:

Set drop time of flight for a V-series specified Marker in all Installations selected using the INST command.

### Command:

```
<ESC>V_SET_DROP_TOF<FS>name<FS>tof<ETB>
```

Field	Description
<i>name</i>	Marker name.
<i>tof</i>	Drop time of flight in milliseconds as a floating point number using period (.) as decimal separator.

### Successful response:

```
<ACK>
```

### Example:

To set drop time of flight to 2.25 milliseconds for the marker “Operator Side” in Installation “Production Line 1”, send:

```
<ESC>INST<FS>Production Line 1<ETB>
<ESC>V_SET_DROP_TOF<FS>Operator Side<FS>2.25<ETB>
```

Expected response:

```
<ACK>
<ACK>
```

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## 4.81 VAR\_DEL

### Description:

Delete a variable. Variables can only be deleted if they are not in use. Attempting to delete a variable that is in used causes a <NAK> to be returned.

### Command:

```
<ESC>VAR_DEL<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the variable.

### Successful response:

```
<ACK>
```

### Example:

To delete the variable PRODUCT, send:

```
<ESC>VAR_DEL<FS>PRODUCT<ETB>
```

Example response:

```
<ACK>
```

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## 4.82 VAR\_GET

### Description:

Get the value of a variable.

If this command is used to set a non-global variable, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, the global value of the variable will be returned.
- If the *INST* command was executed with a list of Installations, only the local value of the first Installation will be returned.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>VAR_GET<FS>name<ETB>
```

Field	Description
<i>name</i>	Name of the variable.

### Successful response:

```
<ACK>value<ETB>
```

Field	Description
<i>value</i>	Value of the variable.

### Example:

To get the value of the variable PRODUCT, send:

```
<ESC>VAR_GET<FS>PRODUCT<ETB>
```

Example response:

```
<ACK>Bananas<ETB>
```

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## 4.83 VAR\_LIST

**Description:**

List all available variables.

**Command:**

```
<ESC>VAR_LIST<ETB>
```

**Successful response:**

```
<ACK>name<FS>...<ETB>
```

**Example:**

To list all available variables:

```
<ESC>VAR_LIST<ETB>
```

Expected response:

```
<ACK>BATCH<FS>OPERATOR<FS>My Pretty Variable<ETB>
```

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## 4.84 VAR\_SET

### Description:

Set the value of a variable. If the variable does not exist, a new variable is created.

If this command is used to set a non-global variable, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, all instances of the variable will be set to the specified value.
- If the *INST* command was executed with a list of Installations, only the local values for the listed Installations will be set to the specified value.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>VAR_SET<FS>name<FS>value<ETB>
```

Field	Description
<i>name</i>	Name of the variable.
<i>value</i>	New value of the variable.

### Successful response:

```
<ACK>
```

### Example:

To set the value of the variable PRODUCT to Bananas, send:

```
<ESC>VAR_SET<FS>PRODUCT<FS>Bananas<ETB>
```

Expected response:

```
<ACK>
```

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## 4.85 VAR\_SET2

### Description:

Set the values of one or more variables. If the variables does not exist, new variables are created.  
If this command is used to set non-global variables, the following rules apply:

- If the *INST* command has been executed with an empty list of Installations, all instances of the variable will be set to the specified value.
- If the *INST* command was executed with a list of Installations, only the local values for the listed Installations will be set to the specified value.

*Note: Use the command INST to select which installations to operate on.*

### Command:

```
<ESC>VAR_SET2<FS>name1<GS>value1 ... <FS>nameN<GS>valueN<ETB>
```

Field	Description
<i>name<sub>k</sub></i>	Name of the k <sup>th</sup> variable.
<i>value<sub>k</sub></i>	New value of the k <sup>th</sup> variable.

### Successful response:

```
<ACK>
```

### Example:

To set the value of the variable PRODUCT to Bananas, send:

```
<ESC>VAR_SET2<FS>PRODUCT<GS>Bananas<ETB>
```

Expected response:

```
<ACK>
```

To set the value of the variable PRODUCT to Oak, WEIGHT to 10, and SIZE to Large, send:

```
<ESC>VAR_SET2<FS>PRODUCT<GS>Oak<FS>WEIGHT<GS>10<FS>SIZE<GS>Large<ETB>
```

Expected response:

```
<ACK>
```

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## 4.86 VERSION

**Description:**

Get the version of the MPERIA Controller.

**Command:**

```
<ESC>VERSION<ETB>
```

**Successful response:**

```
<ACK>version<ETB>
```

Field	Description
<i>version</i>	MPERIA Controller version.

**Example:**

To get the version of the MPERIA Controller, send:

```
<ESC>VERSION<ETB>
```

Example response:

```
<ACK>2.5.0<ETB>
```

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## 5 Revision history

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Revision	Date	Changes
00	2013-12-10	First revision. For 2.5.x.
01	2014-05-16	Updates for 3.0.x Added commands: L_DECAP_TABLE, SET_SPEED, CNT_RESET, MARKER_MARGIN, V_FLUSH, V_FLUSH_MARKER Updated description of fault handling for SEL, SELDB and SELMSG.
02	2014-06-02	Add optional activate argument to trigger command.
03	2014-08-28	Updates for 3.2.x Added commands: PRINT_CNT, PRINT_CNT_RESET, V_SET_CLEANER, V_SET_CLEANER_MARKER.
04	2014-10-23	Updates for 3.3.x Added commands: MARKER_UPSIDEDOWN Corrected MARKER_DIR arguments.
05	2015-01-26	Updates for 4.0.x Added commands: MARKER_UPSIDEDOWN, SET_CLOCK.
06	2015-xx-xx	Updates for 5.0.x Added commands: MARK_GAP, MARK_INTERVAL, MSG_DEL, MSG_LIST
07	2015-06-05	Updates for 5.1.x Added Autolabel specific status codes.
08	2015-10-07	Updated for 5.2.x Added DEBUG level to the LOG command.
09	2015-10-14	Updated for 5.3.x Added commands: VAR_SET2.
10	2016-03-03	Added missing status codes: crtOvertemp, crtAlmostWornOut, techLicenseError, dodCleaner.
11	2016-05-20	Updated for 5.3.x Added commands: CNT_UPDATE. Fixed documentation of commands: NONCRITICAL.
12	2016-11-09	Updated for 6.0.x Added command: INPUT_GET, OUTPUT_SET, TRIG_ACTIVE.
13	2016-12-23	Updated for 6.1.x Added commands: ENC_BLOCK, ENC_RESET_REVERSE, OFFLINE, ONLINE
14	2017-06-26	Updated for 6.3.x Added command: BACKUP, USR_LVL_SET Added optional arguments to commands: V_FLUSH, V_FLUSH_MARKER. Added more statuses to the list.

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Revision	Date	Changes
		Fixed errors in examples.
15	2018-09-29	Updated for 7.1.x Added commands: USR_LVL_GET, USR_LVL_SET
16	2019-09-18	Updated for 9.0.x Added commands: V_SET_DROP_TOF Added commands: ENC_PPM
17	2021-09-10	Updated for 10.4.x Added commands: FDT_DEL, FDT_GET, FDT_LIST, FDT_SET

*Table 1: Revision history.*